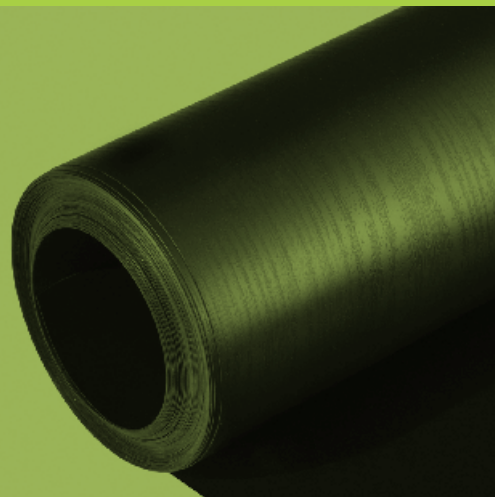


Application Manual on Continuous Covering



Lamiocco®
ecological coverings



Application step by step

Lamiecco Continuous Covering

Coated parts with the coils of recycled PET Lamiecco through the gluing process with hot melt adhesive (temperatures between 130 and 150 degrees applicator roll), cold PV art 221 or PV art 228 have a gain quality and high productivity because they cost very limited application. Turning Parts Machined only in fully finished profiles in a single process, as well as economy and quality on their products will have the difference that the market demand.

Step 1

For this process, the coating used is 0.20 mm thick and width may vary according to customer needs. The standard width is 1.250mm. Placing the coating in the desired width of the machine and adjust the unwinding pressure.



Step 2

For the adhesive application process as mentioned in the case of hot glue is lip-type applicator. For adhesives, water-use roller applicator. The glue should arrive with TAC to the substrate; if it does not PET, will not have the anchor necessary for proper adhesion.





Application step by step

Lamiecco Continuous Covering

Step 3

To assist in the folding of Lamiecco is very important to put heat blowers next to where the folds are made, because if you do not receive enough heat it will cause the coating does not make enough glue on the substrate.



Step 4

The rollers, similarly, should be placed to assist in the folding of Lamiecco. The edge rollers may not have much not too much force to pressure the casing and detach it, causing any bubbles. Fold rollers should always be close to heat blowers.



Step 5

After the lamination, the material produced with adhesive PV art 228 or 221 must be left in the press for a minimum of 3 hours. Already sticker's materials hot met glues or others may already be benefit.





Application step by step

Lamiecco Continuous Covering

Step 6

To clean the material using solvent aguarráz type, cleaning avoiding with thinner or acetone as they may damage the material.



RECOMMENDED PRODUCTS FOR CLEANING

- AGUARRÁZ • IZARRÁS • GLUE REMOVER • ALCOHOL • DETERGENT LIQUID NEUTRAL

RESTRICTIONS OF USE

- DO NOT USE THINNER • DO NOT USE ACETONE • DO NOT USE CAUSTIC SODA
- THE USE OF THESE PRODUCTS ON CLEANING WILL ENTAIL THE PRODUCT WARRANTY LOSS

lamiecco.com.br | 0800 726 80 38



Thank you



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